



General Purpose Advanced User Friendly VFD



Range: 400 V System (380...480 V) 1...10 HP (0.75...7.5 kW)

Features

- Control Modes
 - V/f open loop control
 - Sensor-less vector control
- Intelligent
 - User-programmable built-in PLC
 - PID control
 - Multi-pump control
- Environment-friendly
 - Selectable Soft-sound switching frequency
 - · High-efficiency operation

Human Machine Interface

- LED display as standard
- 128x64 Graphical LCD Display with white back light and RTC (Optional)
- Field Bus
 - Modbus RTU interface

- Safety Input
 - Safe Torque OFF (STO) function

• Designed for Harsh Environment

- 122 °F (50 °C) ambient temperature
- State of the art conformal coating to protect PCBs against 3C3 environment

Application Specific Features

- Conveyor
- Centrifuge
- Fermentor
- Pump
- Compressor
- Fan
- Crane/Hoist
- Pump Jack (Artificial Lift)

Standard SPECIFICATIONS

			Input Voltage 441480 V (Nominal 460 V)								
	_	Weight		Output Rating							
Model	Frame		Input Current	No Overload Rating		No Overload Rating Normal Duty Rating		Outy Rating	ating Heavy Duty Ratin		
		kg	A	Α	НР	A	НР	A	НР		
AMT-EM-02A6-4	P3	3.3	1.9	2.5	1	2.4	1	2.4	0.75		
AMT-EM-03A3-4	P3	3.3	2.8	3.2	1.5	3	1.5	2.5	1		
AMT-EM-004A-4	P3	3.3	3.8	3.8	2	3.6	2	3.2	1.5		
AMT-EM-05A8-4	P3	3.3	5.6	5.5	3	5.2	3	4.5	2		
AMT-EM-008A-4	P3	3.4	7.6	7.6	4	7	4	5.5	3		
AMT-EM-010A-4	P3	3.4	10.1	9.5	5	9	6	7.6	4		
AMT-EM-014A-4	P3	3.4	14	13	7.5	12	7.5	10.5	5		
AMT-EM-018A-4	P3	3.5	19	17	10	16	10	13	7.5		

* P in Frame P3 is for the plastic enclosure Note: Contact Amtech for 441...480 VAC rating information

wer Rating	Mains supply voltage	-4: 380480 VAC (nominal voltage 415 VAC), 3-Phase, 3-Wire, -15%, +10%						
	Mains supply frequency	50 Hz, 60 Hz or 50/60 Hz, +/- 3 Hz						
	Input current	As per above table						
		Nominal output current available continuously, No overload allowed						
Ро	Output current	120% for 60 seconds, 140% for 2.5 seconds every 5 minutes, Normal Duty (ND) use						
		150% for 60 seconds, 175% for 2.5 seconds every 5 minutes, Heavy Duty (HD) use						
	Control Method	Digital Space Vector PWM Control						
	Control Mode	V/F Open Loop, Vector Control Open Loop						
	Frequency Range	0.10599.00 Hz for V/F Control						
su	Frequency Accuracy	Digital references: ±0.01% (050 °C) / Analog References: ±0.01% (050 °C)						
ctic	Output Frequency Resolution	0.0001 Hz (20-bit)						
Fun	Frequency Setting Resolution	0.01 Hz Digital, 0.012 Hz/ 50 Hz Analog (12-bit)						
0	V/ Hz Characteristics	2-Preprogrammed patterns, 1-Custom 3-point setting pattern						
ont	Torque Boost	Manual/Automatic Selective: 020%						
Ö	Acceleration/Deceleration Time	0.1-6,00,000 Seconds, Linear or S-Curve selective						
	Skip Frequency	Three frequencies can be set, band can be set up to 10.0 Hz						
	Slip Compensation	Slip compensation frequency up to 5.0 Hz						
	Carrier Frequency ¹	Default: 5 kHz, 110 kHz Settable						
cations	Speed Search Function	Allows the drive to start with rotating machine without damage / tripping.						
	Kinetic Energy Buffering	In case of momentary power fluctuations allows the drive to run using the kinetic energy of the load, accelerates to the set speed when power resumes						
	Power Loss Carry Through	Up to 5 seconds for smooth operation of system during power loss with no output torque						
	DC Braking	DC Braking start frequency 0.150.0 Hz, Time: 025 seconds, Brake current: 15150%						
cifi	Dynamic Braking Circuit	In-built						
Spe	Dynamic Braking Resistor	External (Optional)						
Operation	Frequency / Torque Setting Input	Digital Operation Panel (Keypad) Analog Input: 2 k Ohm Potentiometer, Programmable Analog Inputs Digital Input: Static Pot (Frequency Increase/ Frequency Decrease), Preset Speeds (Preset input0, 1 & 2) Serial: RS-485 Built-in PLC: PLC Analog output 1 & 2						
	Auto Restart	Adjustable up to 10 times, selectable for different faults						
	PID Controller	Inbuilt PID controller can be used as stand alone. PID Signals can be scaled and assigned with actual process parameter units						
	Analog Inputs	2 Analog Programmable Inputs with settable Gain, Bias, Minimum and Maximum scaling						
		6 Diaital Inputs. Sink (NPN) / Source (PNP) and Active Close / Active Open selectable						
	Digital Inputs	Programmable options: Not Used, Jog Select, Ramp Select, Preset I/PO, Preset I/P1, Preset I/P2, Freq Increase, Freq Decrease, Aux Drive, Emergency Stop, Fault Reset, External fault1, External fault2, Reverse, Terminal, Ref Select0, Ref Select1, PR Step Skip, PR Step Hold, PR/RSF Reset, PID Bypass, PID Disable, Run, Stop, Drive Enable, PLC input1, PLC input2, PLC input3, PLC input4, PLC input5, PLC input6, Torque mode, Ready1 F/B, Forward Run, Reverse Run, Forward Jog, Reverse Jog and MBRK Answer, Motor PTC						
	Safety Inputs	1 Digital Input for Safe Torque Off (STO) function to comply with Safety Integrity Level 2 (SIL2), +24V Sink logic						
suc		2 Digital Outputs, open collector type and Active Close / Active Open selectable						
I/O Specificatio	Digital outputs	Programmable options: Not Used, Local, Run, Forward Run, Reverse, Reverse Run, I-Detection 1, I-Detection 2, Freq Attain, Speed Detect 1, Speed Detect 2, Acceleration, Deceleration, Aux Drive, Timer Output, Zero Speed, Fault Alarm, PID Up Limit, PID Lo Limit, Temp Alarm, Ready, Ready 1, Pump 1, Pump 2, Pump 3, Pump 4, Doff-End Alarm, Sleep Mode, Fault, PLC O/P1, PLC O/P2, PLC O/P3, PLC O/P4, PID F/B Upper Limit, PID F/B Lower Limit, Fan Control, MBRK1, MBRK2, MBRK3, KEB ON, Overload fault, Overcurrent fault, Earth fault, Over temperature fault, Overvoltage fault, STO, On Time 1, On Time 2 and On Time 3						
	Potential Free Contacts	2 Relays, 1-NO, 1-NC for 5 A @ 240 VAC Programmable options same as digital outputs						
	Analog Outputs	2 Analog Outputs with settable Gain, Bias, Minimum and Maximum scaling AO1 & AO2: 010 Vdc / 420 mA Programmable options: Output frequency, Motor output current, Output power, Output voltage, DC bus voltage, PID output, IGBT temperature, PIC AO1 PIC AO2 Unipolar torque current Excitation current. Set frequency, Bipolar torque current Motor OL Drive						
		OL, Drive output current, Test 0% and Test 100%						
	Network connectivity	RS-485 for PC Interface with Modbus-RTU protocol connectivity as standard						

Standard SPECIFICATIONS

Display	LED Display and Keypad unit	Digital Operation Panel 5 digit seven segment LED display with 2 decimal points, Unit indication, Motor direction, Start control and Drive's status LEDs display, 9-Key Keypad, 3-Status indicating LED for Run, Stop, Fault. 12 predefined normal parameter display						
	Graphical Display and Keypad unit (Optional) with RTC	Digital Operation Panel 128x64 Graphical LCD with white back light LED, 9-Key Keypad, 3-Status indicating LED for Run, Stop, Fault Real Time Clock Simultaneous display of 8 selectable monitor parameters Two graph screens with selectable graph signal and resolution Load Analyzer screens Auto rotation of screens with settable time interval						
cifications	Protective Function	Overcurrent fault, Drive overload fault, Motor overload fault, DBR overload fault, Undercurrent fault, DC Bus Overvoltage fault, DC Bus Undervoltage fault, Temperature fault, Input & Output phase loss fault, Earth (Ground) fault, External fault, Charging fault, Current sensor fault, EEPROM fault, 420 mA Reference missing fault, Auto tuning fault, Emergency stop, Communication loss, Output unbalance current fault, Speed deviation fault, Overspeed fault, Motor overtemperature fault, IGBT Driver fault, Watchdog fault, Control Power fail fault etc.						
ve Spe	Smooth Operation Current Limit, Speed Search, Auto Restart (with individual fault selection), Power Loss Carry Through (PLCT), buffering (KEB) and IGBT overtemperature alarm functions							
Protecti	Diagnosis Functions	Helps in pinpointing the fault. Diagnosis Mode, Load Analyzer1, Load Analyzer2, Peak Monitoring, Number of Power On, Overtemperature fault, Overvoltage fault, Overcurrent fault, Earth fault, Overload fault, Auto restart monitoring, 3 warning timer for maintenance and Debug Mode for logic verification						
	Fault history	Last 20 faults stored with status and 8 operational parameters (Output frequency, Output current, DC bus voltage, IGBT temperature, Output Power, Total power ON time, kWH, MWH). Date and Time will also be saved in Graphical Display.						
ŧ	Installation location	Indoor						
me	Vibration	As per EN 60068-2-6, Acceleration: 1g, Frequency: 10150 Hz						
ron	Ambient temperature	14122°F (-1050°C)						
ivi.	Storage temperature	14158°F (-1070°C)						
ш	Altitude (above sea level)	3300 ft (1000 m) without derating, above this derate 5% per 1000 ft (305 m)						
	Relative Humidity	095% maximum non-condensing						
	Enclosure	IP20						
Reference Standards		UL 508C, UL 61800-5-1, CSA C22.2 NO. 274-17, IEC 61800-5-1, CE (EN 50178:1997, EN 61800-3:2004+A1:2012, EN 61800-5-1:2007), EN 61800-5-2:2007						

1) If the default carrier frequency is exceeded, derate the output current by 5% per 1 kHz as the reduced rating.

2) The input power factor is considered approximately 0.6 and motor efficiency 85% for the input current calculation. The inverter efficiency is >98%.

The input power factor is approximately 0.9 when input choke of 3% rating is used.

3) The output current indicates the total effective value including the higher harmonics.

4) The kW shown is maximum applicable motor output for a 4-pole standard induction motor.

Connections & TERMINALS & DISPLAY

Dimension





	_	Fig.	Dimensions in inch (mm)								
	Frame		A	В	с	D	E	F	G	н	J
	\$1	1	8.27 (210)	5.27 (134)	6.10 (155)	3.94 (100)	7.78 (197.5)	0.33 (8.5)	0.33 (8.5)	0.59 (15)	2.28 (58)
	P3	2	8.34 (212)	5.70 (145)	6.85 (174)	5.08 (129)	7.87 (200)	0.21 (5.5)	0.17 (4.5)	0.84 (21.5)	1.24 (31.5)

Display Options





Graphical LCD Display (Optional)

Our Other Offerings





The Next Generation Axpert-Eazy+ Series VFD is the outcome of Amtech's decades of experience in motor control and automation.

The Low loss, High efficiency Industrial Grade New Series is designed to meet the ever increasing expectations of our customers; deliver highest performance, protection and energy saving without compromising the user friendliness.

Models:

$\begin{array}{l} 400V:1\ to\ 2700\ HP\ (0.75\ to\ 2000\ kW\)\\ 500V:40\ to\ 2500\ HP\ (30\ to\ 1800\ kW\)\\ 600V:50\ to\ 2900\ HP\ (37\ to\ 2100\ kW\) \end{array}$

Features:

- Highly efficient 7th Generation IGBT and Capacitors
- Fully configurable digital and analog I/Os & functional safety function (STO)
- Wi-Fi and RS-485 Modbus communication as standard
- 128x64 Graphical LCD Display with white back light and RTC
- Easy to diagnose with diagnosis functions

Applications:

- Pumps, Blowers, Fans
- Agitators & Conveyors
- Compressors, Centrifuges
- Paper & Pulp
- Oil & Gas
- Mining



ADAPT SYSTEM PUMP JACK SOLUTION

Amtech Drives offers the ultimate solution in SRP (Sucker Rod Pump) control, the most common forms of reciprocating artificial lift system employed by Oil and Gas companies worldwide.

Amtech offers solutions in all the processes of Upstream, Midstream and Downstream in Oil & Gas industry.

Models:

400V : 5 to 100 HP (3.7 to 75 kW)

Features:

- Factory-tested Integration
- Simplified setup
- Smooth starting & operation of system
- Lower impact on piping/valve system, longer equipment life and less maintenance
- Unique algorithm for torque control and no need of braking resistors

Applications:

• Oil well pumpjack



ENGINEERED SYSTEMS

Our vertically integrated engineered systems assures seamless co-ordination between individual components in our complete packaged solutions.

The packages comprise VFD modules with customer specific switchgear & protection, enclosure requirements and cooling arrangements. The seamless integration guarantees that performance specifications are adhered to as per the ratings, enclosure types, environmental issues and power supply conditions.

Advantages:

- Global compliances UL, cUL, CSA and CE
- Normal duty & heavy duty ratings
- UL panel shop
- Energy efficient systems
- Can be built to your specification

Customized Applications:

- Bypass Solutions for Critical Applications
- Redundant System
- Low Harmonic Solutions

Specifications in this catalog are subject to change without notice.



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